

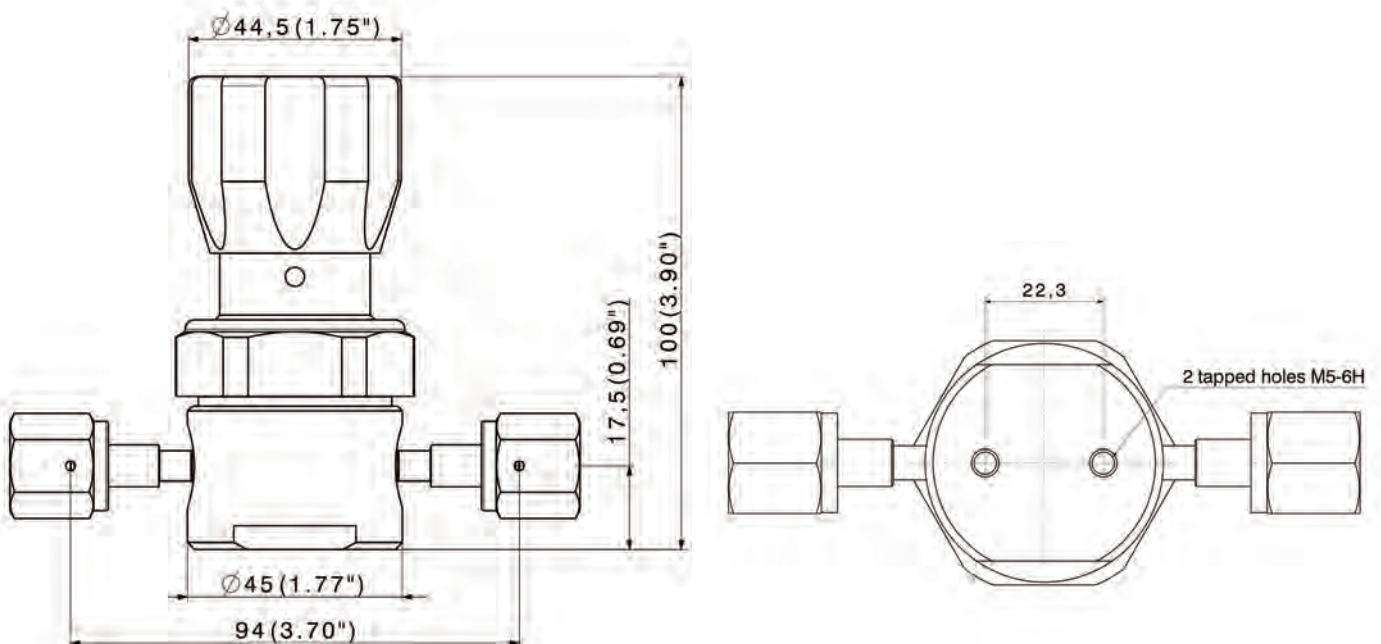
# SIR 100 | DIAPHRAGM PRESSURE REGULATOR / LOW FLOW

## KEY FEATURES

- Individual Serial number, for full traceability
- Spherical ball for ultra smooth control
- Metal to metal seal to atmosphere
- Minimal wetted surfaces for optimal purging
- Gas specific solutions
- Assembling, testing & Packaging in cleanroom: Class ISO 4
- Controlled (PC) electropolishing for better corrosion resistance
- Multi-port options available
- Excellent response at low pressures (droop, hysteresis, creep)



## DIMENSIONS



## SPECIFICATIONS

|                            |  |   |                                  |   |                                  |
|----------------------------|--|---|----------------------------------|---|----------------------------------|
| <b>Fluid media</b>         | Standard, high or ultra high purity corrosive and noncorrosive gases | <b>Flow capacity (Cv)</b>                       | 0.2                              | <b>Certified max. Helium across the seat leak rate (at max. pressure)</b> | $\leq 1 \times 10^{-7}$ mbar.l/s |
| <b>Max. inlet pressure</b> | 50 bar (725 psig)<br>(PVDF: 10 bar / 145 psig)                       | <b>Number of ports</b>                          | 2, 3 or 4                        | <b>Certified max. Helium inboard leak rate (at max. pressure)</b>         | $\leq 1 \times 10^{-9}$ mbar.l/s |
| <b>Outlet pressure</b>     | 2/4/7/10 bar<br>(29/58/102/145 psig)                                 | <b>Burst pressure*</b>                          | 300% of operating pressure       | <b>Supply pressure effect I*</b>  | 1.35 bar / 100 bar               |
| <b>Temperature range</b>   | -20°C to +65°C<br>(-4°F to +149°F)                                   | <b>Proof pressure*</b>                          | 150% of operating pressure       |   |                                  |
|                            |  | <b>Certified max. Helium outboard leak rate</b> | $\leq 1 \times 10^{-9}$ mbar.l/s |   |                                  |

\* According to CGA-E4

## CONSTRUCTION MATERIAL

|                         | Parts     | Material                   |
|-------------------------|-----------|----------------------------|
| <b>Wetted parts</b>     | Body      | SS 316L, VAR               |
|                         | Seat      | PCTFE, PVDF, VESPEL®       |
|                         | Diaphragm | Hastelloy®                 |
|                         | Poppet    | SS 316L                    |
| <b>Non-wetted parts</b> | Spring    | SS 316L                    |
|                         | Bonnet    | Brass                      |
|                         | Handwheel | Aluminium                  |
|                         | Others    | Stainless Steel and Alloys |

## SURFACE FINISH

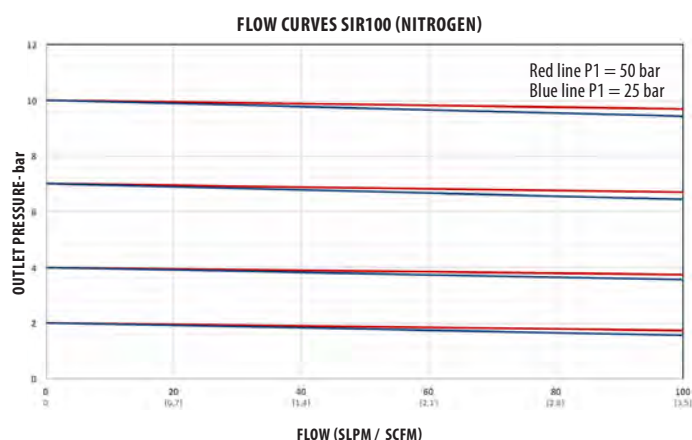
| S                  | V                      | U                     |
|--------------------|------------------------|-----------------------|
| Ra 0.4 µm (15 µin) | Ra 0.25 µm EP (10 µin) | Ra 0.18 µm EP (7 µin) |

RATED FLOW CAPACITY (Q<sub>R</sub>\*) /  
OUTLET PRESSURE (P2)

| P2 (bar) | Q <sub>R</sub> * (SLPM) |
|----------|-------------------------|
| 2        | 80                      |
| 4        | 200                     |
| 7        | 350                     |
| 10       | 500                     |

\* According to CGA-E4

## FLOW CURVES



## PRODUCT CONFIGURATOR

| SIR | 100 | Surface Finish              | Porting Configuration | Body Material | Seat Material       | Outlet Regulated Pressure | End Connection                      | Options                         |
|-----|-----|-----------------------------|-----------------------|---------------|---------------------|---------------------------|-------------------------------------|---------------------------------|
|     |     | U<br>Ra 0.4 µm (15 µin Ra)  | 2V1                   | A             | K                   | 7b                        | A/B: V¼M                            | PG                              |
|     |     | S                           | See page 37           | SS 316L       | I<br>PCTFE (Kel-F®) | 2 bar (29 psig)           | 2b<br>Metal face seal ¼" - Female   | V¼F<br>Pressure gauge 2"*       |
|     |     | V<br>Ra 0.25 µm EP (10 µin) |                       | VAR*          | A<br>PI (Vespel®)   | 4 bar (58 psig)           | 4b<br>Metal face seal ¼" - Male     | V¼M<br>*Please refer to page 37 |
|     |     | U<br>Ra 0.13 µm EP (5 µin)* |                       | *On demand    | P<br>PVDF           | 7 bar (102 psig)          | 7b<br>Metal face seal ¼" - Internal | V¼FI                            |
|     |     | *On demand                  |                       |               |                     | 10 bar (145 psig)         | 10b                                 |                                 |



Special configuration on demand